

INSTRUCTIONS

**SPACER KIT**

**175 x 2QC • 175 x 2QCII • 175 x 1QCII**

**CAUTION**

Wear adequate eye protection, gloves and clothing during installation. Brake fluid may cause eye irritation. In case of eye contact, flush with water for 20 minutes and get immediate medical attention.

1. Remove caliper assembly bolts. Separate caliper halves and take note of cross-over O-Ring locations. Discard old O-Ring(s) from cross-over ports. (Never re-use O-Rings.)
2. Lubricate O-Ring(s) with a small amount of clean, uncontaminated brake fluid, and place in recess provided in caliper and spacer (if applicable). Be certain that O-Ring(s) and spacer with O-Ring are installed at the drilled cross-over port in caliper half.
3. Place caliper halves (& spacers) together, being certain that O-Rings around the cross-over ports are properly seated or brake failure may result.
4. Install bolts, (nuts, and washers where provided) and torque in order to specification shown in the table below.

BOLT SIZE	TORQUE		CALIPER		
	Noted	175 X 2 QC	175 X 2 QCII	175 X 1 QCII	
#8-32	35 in.-lb.	2nd	N.R.	3rd	
1/4-28	13 ft.-lb.	N.R.	1st	1st	
5/16-24	28 ft.-lb.	1st	2nd	2nd	
			Lining Retainer 5/16-24 (last)		

5. After installation: be sure system is thoroughly bled to purge all air from brake lines and calipers. Use only clean, uncontaminated brake fluid from a sealed container when refilling master cylinder. Keep linings free from grease and brake fluid; new linings must be burnished before full braking potential may be realized.

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